

# vestige

## duple-15

### Addition silicone for the duplication of models in the dental laboratory.

#### Description

Liquid vinylpolysiloxane for duplication in the laboratory. Extremely precise in the reproduction of model surfaces with high elastic recovery and tear resistance. After polymerization it maintains dimensional stability over time.

#### Indication

Master model duplication.

#### Warnings

The surfaces of the model to be duplicated must absolutely be cleaned from any residual to avoid contamination. For precaution it is recommended to degrease with solvent (alcohol or acetone). The models must be dry before proceeding to the casting of the silicone. Verify the suitability of the flask dimensions.

Do not invert the caps of the jars.

The mixing ratio is 1:1, respect the proportions.

#### Instruction for use

**Manual mix:** dose same volume or identical weight of the two components in a clean cylindrical container. Carefully mix for around 1 minute with a spatula until to get a homogeneous colour.

Slowly cast **Vestige duple 15** from a height of around 20 cms to eliminate air bubbles englobed during the mixing. The maximum pouring time is 5 minutes at room temperature (23°C/73°F).

In 30 minutes from the start of the mix, **Vestige duple 15** is ready. Open the flask and carefully remove the model.

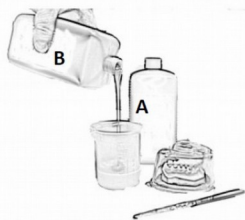
**Automatic mix:** in the case of automatic mixers, follow the manufacturer instructions

#### Conservation

Store **Vestige duple 15** in a dry place at temperature around 5-27°C (41-80 °F).

**Vestige duple 15** is guaranteed for 24 months. See batch number and expiration date on the packaging.

Technical data	Vestige duple 15
Mixing ratio	1:1
Mixing time	1'
Total working time (23°C)	5'
Setting time (23°C)	30'
Hardness	15 Shore "A"
Linear dimensional change	< 0,05%



Mixing  
ratio B+A= 1:1



Mixing  
time 1 min.



Working  
time 5 min.



Setting  
time 30 min.

Standard packaging:

REF 1L6000 Vestige duple 15 2x1 Kg. Jar (A+B)

REF 1L6010 Vestige duple 15 2x5 Kg. Canister (A+B)

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ONLY FOR DENTAL USE